





## Carbon Reduction Strategies

Reducing the embodied carbon in our buildings can be done in several ways when incorporated into the decision-making process starting in design and extending through procurement and construction. The strategies to reduce embodied carbon can largely be summarized as follows:

### USE LESS MATERIAL

Consider effect on total amount of material used in design decisions.

Example considerations:

- » Building shape
- » Floor-to-floor height
- » Column spacing
- » Architectural finishes vs exposed structure
- » Basement vs podium parking
- » System selection



### SPECIFY LOWER CARBON PRODUCTS

Specify and select materials considering their embodied carbon.

Example considerations:

- » Concrete strength and steel grade
- » Envelope system components
- » Architectural finishes
- » Renewable products where possible

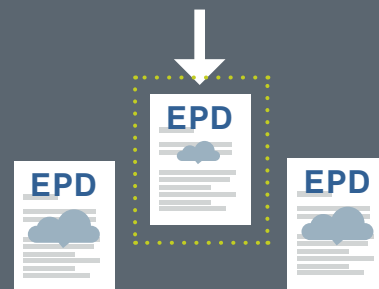


### BUY LOWER CARBON PRODUCTS

Compete prospective suppliers to drive down embodied carbon and cost.

Example considerations:

- » Include embodied carbon in bid selection criteria
- » Require submission of EPDs
- » Review supplier-specific embodied carbon factors, such as manufacturing source (domestic vs international)
- » Encourage supplier collaboration in embodied carbon reduction efforts



## Carbon Reduction Responsibilities

The process outlined in the Hines Embodied Carbon Reduction Guide involves contributions from the Hines Team, Design Team, and Contractor in order to achieve as much reduction as possible.

Hines	DESIGN TEAM	GENERAL CONTRACTOR
<ul style="list-style-type: none"> <li>• Select <b>Design Team</b> with embodied carbon reduction experience, particularly the architect and structural engineer</li> <li>• Distribute project-specific <b>Owner Project Requirements (OPR)</b> template, including embodied carbon reduction strategies, for consideration and discussion with design team</li> <li>• Assist design team to <b>Identify Baseline</b> at Schematic Design using the <b>OPR Baseline Values Appendix</b> as a part of comparison throughout the design and construction process</li> <li>• Select <b>General Contractor</b> and material bidders willing to assist in embodied carbon reduction</li> </ul>	<ul style="list-style-type: none"> <li>• Select <b>Materials and Systems, Optimize Layout and Set Design Criteria</b> with consideration of embodied carbon reduction and input from Hines</li> <li>• Use material quantities and embodied carbon estimates to <b>Identify Baseline</b></li> <li>• Summarize material quantities and embodied carbon estimates at project milestones to monitor throughout design phases</li> <li>• Implement <b>Material-Specific Reduction Strategies</b> to lower embodied carbon throughout design phases</li> <li>• Include submission of Bill of Materials and Type III EPDs in project <b>Specifications</b></li> <li>• Provide <b>As-Designed Embodied Carbon Summary</b> at completion of design using industry-average EPDs for comparison in Hines Embodied Carbon Database</li> </ul>	<ul style="list-style-type: none"> <li>• Implement <b>Construction Stage Reduction</b> strategies in transportation and construction activities</li> <li>• Lead in <b>Material Bidder Selection</b>, including soliciting Base Bids and Alternate Voluntary Bids, for greater embodied carbon reduction and advise Hines on cost and schedule impacts</li> <li>• <b>Reconcile</b> material quantities and embodied carbon estimates with design team</li> <li>• Provide <b>As-Built Embodied Carbon Summary</b> with final Bill of Materials and Type III EPDs at project completion for the Hines Embodied Carbon Database</li> </ul>